



BODY 930 BITUMEN UNDERBODY COATING

Technical Data Sheet No 702

General Technical Description

Bituminous thixotropic coating

Excellent anticorrosive and stone chip protection

Perfect adhesion with permanent elasticity

Can not be overpainted

Surface

Underbody parts of car body only

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

Product Application:



Shake well before using: 2-3min



Protect from humidity



Apply with spray gun:
Long nozzle :4-5mm
Pressure 5-6 bar (73-87 bar)



Always close tin after use



10-15min / 23°C (73°F)
Flash off time



Always wear protective equipment



Drying time
2 - 6h / 23°C (73°F)
30min / 60°C (140°F)



Follow the application instructions mentioned in this TDS

Flash Point:
<0°C (32°F)

Specific Gravity:
1.0 - 1.1 g/cm³

Solid Content (No thinner):
58-62% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 350 g/L.
2004/42/IIIB(e)(840)350

Theoretical Coverage:
4 - 5 m² / l at 100 µm (4 mil)
dry film thickness

Cleaning of equipment:
Clean after final use with:
740 ACRYL NORMAL /
767 ECO THINN NITRO THINNER

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place +5°C - 25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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Issue 5 / 2019, March 2019