

# **BODY 930 BITUMEN UNDERBODY COATING**

Technical Data Sheet No 702



#### **General Technical** Description

Bituminous thixotropic coating

Excellent anticorrosive and stone chip protection

Perfect adhesion with permanent elasticity

Can not be overpainted

#### Surface

Underbody parts of car body

#### Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISII NORMAI /771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

## **Product Application:**





Protect from humidity

Flash Point: <0°C (32°F)

Specific Gravity: 1.0 - 1.1 g/cm<sup>3</sup>

Solid Content (No thinner): 58-62% Weight

#### VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 350 g/L. 2004/42/IIB(e)(840)350

## Theoretical Coverage:

 $4 - 5 \text{ m}^2 / \text{l}$  at 100  $\mu$ m (4 mil) dry film thickness

### Cleaning of equipment:

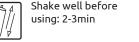
Clean after final use with: 740 ACRYL NORMAL / 767 ECO THINN NITRO THINNER

# Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- · Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

#### Storage shelf life:

• Store in a cool place +5°C - 25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.





Apply with spray gun: Long nozzle:4-5mm Pressure 5-6 bar (73-87 bar)



Always close tin after use



10-15min / 23°C (73°F) Flash off time



Alwavs wear protective equipment



Drying time 2 - 6h / 23°C (73°F) 30min / 60°C (140°F)



Follow the application instructions mentioned in this TDS

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